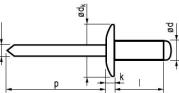
## Large head AL-ST rivet (ASL), blind rivet, pop rivet



adm



Rivet body: Aluminum (AIMg3,5) Mandrel: Steel, RoHS surface treatment

1032

								μ	-	
Ød * Drill hole mm	l: length (mm) +1/-0,2	Grip range mm	Part no.	Ødk mm	k mm	Ødm mm	p mm	Tensile Newton	Shear Newton	Description
3,2 I+0,08/-0,101 `Ø 3,3	6,0	1,5-3,5	1032-3206	9,5 - [+0/-0,5]	≤2,0	~1,7	≥27	980	760	3,2*6 Large head Aluminum/Steel rivet
	8,0	3,5-5,5	1032-3208							3,2°8 Large head AI/St (ASL) rivet
	10,0	5,5-7,5	1032-3210							3,2°10 Large head AI/St (ASL) pop rivet
	12,0	7,5-9,5	1032-3212							3,2°12 Large head AI/St (ASL) blind rivet
	14,0	9,5-11,5	1032-3214							3,2°14 Large head Aluminum/Steel rivet
4,0 [+0,08/-0,15] `Ø 4,1	6,0	1,5-3,0	1032-4006	12,0 [+0/-0,5]	≤2,0	~2,1	≥27	1600	1200	4,0°6 Large head AI/St (ASL) rivet
	8,0	3,0-5,0	1032-4008							4,0°8 Large head AI/St (ASL) pop rivet
	10,0	5,0-6,5	1032-4010							4,0°10 Large head AI/St (ASL) blind rivet
	12,0	6,5-8,5	1032-4012							4,0°12 Large head Aluminum/Steel rivet
	14,0	8,5-10,5	1032-4014							4,0°14 Large head AI/St (ASL) rivet
	16,0	10,5-12,5	1032-4016							4,0°16 Large head AI/St (ASL) pop rivet
4,8 [+0,08/-0,15] `Ø 4,9	8,0	3,0-4,5	1032-4808	- - - 14,0 - [+0/-0,5] -	≤2,5	~2,70	≥21	2 230	1690	4,8°8 Large head AI/St (ASL) blind rivet
	10,0	4,5-6,0	1032-4810							4,8*10 Large head Aluminum/Steel rivet
	12,0	6,0-8,0	1032-4812							4,8°12 Large head AI/St (ASL) rivet
	14,0	8,0-10,0	1032-4814							4,8°14 Large head AI/St (ASL) pop rivet
	16,0	10,0-12,0	1032-4816							4,8*16 Large head AI/St (ASL) blind rivet
	18,0	12,0-14,0	1032-4818							4,8°18 Large head Aluminum/Steel rivet
	20,0	14,0-16,0	1032-4820							4,8°20 Large head AI/St (ASL) rivet
	22,0	16,0-18,0	1032-4822							4,8°22 Large head Al/St (ASL) pop rivet
	24,0	18,0-21,0	1032-4824							4,8°24 Large head Al/St (ASL) blind rivet
	26,0	19,5-22,0	1032-4826							4,8°26 Large head Aluminum/Steel rivet
	28,0	21,0-23,5	1032-4828							4,8°28 Large head AI/St (ASL) rivet
	30,0	23,0-25,0	1032-4830							4,8°30 Large head Al/St (ASL) pop rivet
	35,0	25,0-30,0	1032-4835							4,8°35 Large head Al/St (ASL) blind rivet
5,0 [+0,08/-0,15] `Ø 5,1	8,0	3,0-4,5	1032-5008	14,0 [+0/-0,5]	≤2,5	~2,70	≥21	2500	2 000	5,0*8 Large head AI/St (ASL) rivet
	10,0	4,5-6,0	1032-5010							5,0°10 Large head AI/St (ASL) pop rivet
	12,0	6,0-8,0	1032-5012							5,0°12 Large head AI/St (ASL) blind rivet
	14,0	8,0-10,0	1032-5014							5,0°14 Large head Aluminum/Steel rivet
	16,0	10,0-12,0	1032-5016							5,0°16 Large head AI/St (ASL) rivet
	18,0	12,0-14,0	1032-5018							5,0°18 Large head AI/St (ASL) pop rivet
	21,0	14,0-17,0	1032-5021							5,0°21 Large head AI/St (ASL) blind rivet
	24,0	17,0-20,0	1032-5024							5,0°24 Large head Aluminum/Steel rivet

**Technical specifications:** 

- after riveting the stem/mandrel of rivet is not fixed in the rivet body necessarily

- thanks to the large head it is suitable for riveting soft materials