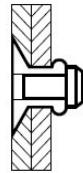
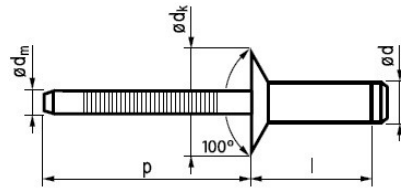


1474

ST-ST MASTERLOCK high strength structural rivet with CSK head (vibration resistant)

Rivet body: Steel, RoHS surface treatment

Mandrel: Steel, RoHS surface treatment



Ød * Drill hole mm	l: length (mm) +1/-0,2	Grip range mm	Part no.	Ødk mm	k mm	Ødm mm	p mm	Tensile Newton	Shear Newton	Description
6,4 [+0,11/-0,05] *Ø 6,6 [6,8 max]	11,5	3,8-5,8	1474-6411	10,0 [+/-0,3]	2,0 [+/-0,2]	~4,17	≥32	5490	min 5390 max 10300	6,4*11 D head Steel/Steel high strength
	12,5	4,8-6,8	1474-6412							6,4*12 Dome head St/St high strength rivet
	13,5	5,8-7,8	1474-6413							6,4*13 D head Steel/Steel high strength
	15,5	7,8-9,8	1474-6415							6,4*15 Dome head St/St high strength rivet
	17,5	9,8-11,8	1474-6417							6,4*17 D head Steel/Steel high strength
	19,5	11,8-13,8	1474-6419							6,4*19 Dome head St/St high strength rivet

Technical specifications:

- it has stronger shear/tensile strength as the regular rivets
- vibration resistant
- at the backside of the rivet has more deformation like the regular rivet, so the clinching force will be spreaded more efficiently
- after riveting the stem/mandrel of rivet fixed in the rivet body, thus it will become vibration resistant (stem/mandrel will be fixed in the rivet body)
- deformation of the backside of the rivet is aesthetic